Brand Name	NICKEL 99.2					
Material Code	2.4066					
Abbreviation	Ni 99.2					
Chemical Composition (mass components) in %.						
<b>Ni</b> ≥ 99.2						



### **Features and Application Notes**

NICKEL 99.2 is especially characterized by very high resistance to oxidation and chemical corrosion, relatively low resistivity and a very high temperature coefficient. The material is used in many different applications, for example for the manufacture of connections for heating elements. NICKEL 99.2 is magnetic up to approx. +360 °C. The maximum working temperature in air is +700 °C.

# **Form of Delivery**

NICKEL 99.2 is supplied in the form of round wires in the range 0.05 to 5.00 mm  $\emptyset$  in bare or enamelled condition.

### **Electrical Resistance in Annealed Condition**

Temperature coefficient of electrical resistance between	Electrical resistivity in: $\mu\Omega$ x cm (first line) and $\Omega$ /CMF (second line) Reference Values					
+20 °C and +105 °C 10 <sup>-6</sup> /K	+20 °C tolerance ±10 %	+100 °C	+200 °C	+300 °C	+400 °C	+500 °C
+4,700 to +5,800	9	13	19	26	33	38
	54	78	114	156	199	229

#### Physical Characteristics (Reference Values)

Density at		Melting point	Specific heat at +20 °C	Thermal conducti- vity <sup>1)</sup> at +20 °C	Average linear thermal expansion coefficient between +20 °C and		Thermal EMF against copper at
					+100 °C	+400 °C	+20 °C
g/cm³	lb/cub in	°C	J/g K	W/m K	10 <sup>-6</sup> /K	10 <sup>-6</sup> /K	μV/K
8.90	0.32	+1,440	0.47	69.00	13.00	14.00	-23.00

## Mechanical Properties at +20 °C in Annealed Condition

450	65,250	≈ 10	≈ 15	≈ 18	≥ 20	≥ 25
MPa	psi	0.020 to 0.063	> 0.063 to 0.125	> 0.125 to 0.50	> 0.50 to 1.00	> 1.00
Tensile Strenç	gth <sup>2)</sup>	Elongation ( $L_0 = 100 \text{ mm}$ ) % at nominal diameter in mm				

**General Note** // NICKEL 99.2 is not a standard resistance alloy. Therefore no resistance values are quoted. The weight values correspond to those of ISOTAN® wires of the same diameter.

can be soldered and brazed without difficulty. All known welding methods can be used.

Notes on Treatment // NICKEL 99.2 can be worked easily. This alloy

<sup>1)</sup> As with all pure metals, the thermal conductivity strongly depends on the purity and temperature.

<sup>2)</sup> This value applies to wires of 2.0 mm diameter. For thinner wires the minimum values will substantially increase, depending on the dimensions.